

**Amendments to the Claims:** This listing of claims will replace all prior versions, and listings, of claims in the application

Listing of Claims:

1-10 Cancelled

11. (Currently Amended) Motor/pump unit for slip-controlled motor vehicle brake systems, including an accommodating member for hydraulically active components, an internal gear pump arranged in a bore of the accommodating member and comprising pump components such as a pinion/internal gear combination arranged between two housing parts, the pump components forming a pre-assembled unit including a motor for driving the internal gear pump, wherein the housing parts are interconnected in a form-locking preassembly wherein the housing parts are radially moveable relative to one another prior to insertion of the preassembly arranged preliminarily by at least one securing element in such a fashion that the final alignment of the housing parts relative to each other takes place when the unit is inserted into the accommodating member and are substantially fixed radially relative to one another after insertion.

12. (Previously Presented) Motor/pump unit as claimed in claim 11, wherein the at least one securing element connects the housing parts with a relative clearance to each other, and in that a bore is provided in the accommodating member for the alignment of the housing parts in a radial direction.

13. (Previously Presented) Motor/pump unit as claimed in claim 12, wherein a first housing part is fixed on the accommodating member so as to be undisplaceable in an axial direction and in a radial direction, and in that the first housing part is provided to lock the pump components in the accommodating member.

14. (Currently Amended) Motor/pump unit for slip-controlled motor vehicle brake systems, including an accommodating member for hydraulically active components, an internal gear pump arranged in a bore of the accommodating member and comprising pump components such as a pinion/internal gear combination arranged between two housing parts, the pump components forming a pre-assembled unit including a motor for driving the internal gear pump,

and the housing parts are interconnected in a form-locking preassembly wherein the housing parts are radially moveable relative to one another prior to insertion of the preassembly arranged preliminarily by at least one securing element in such a fashion that the final alignment of the housing parts relative to each other takes place when the unit is inserted into the accommodating member and are substantially fixed radially relative to one another after insertion, wherein a pin with a first end is provided as a securing element which is press fitted into a bore of one of the housing parts, and in that the pin includes a second end with a stop for securing another housing part in position.

15. (Previously Presented) Motor/pump unit as claimed in claim 14,  
wherein the pin is arranged in parallel to a pump shaft.

16. (Previously Presented) Motor/pump unit as claimed in claim 14, wherein the pin includes a cylindrical portion, which extends through a bore in one of the stop-sided housing parts, and in that the bore has a diameter that is larger compared to the cylindrical portion, and in that the diameter is smaller compared to the stop.

17. (Previously Presented) Motor/pump unit as claimed in claim 14,  
wherein a maximum of three pins are provided, and in that the pins are arranged at a regular angle ( $\alpha$ ) relative to each other.

18. (Currently Amended) Motor/pump unit for slip-controlled motor vehicle brake systems, including an accommodating member for hydraulically active components, an internal gear pump arranged in a bore of the accommodating member and comprising pump components such as a pinion/internal gear combination arranged between two housing parts, the pump components forming a pre-assembled unit including a motor for driving the internal gear pump, and the housing parts are interconnected in a form-locking preassembly wherein the housing parts are radially moveable relative to one another prior to insertion of the preassembly arranged preliminarily by at least one securing element in such a fashion that the final alignment of the housing parts relative to each other takes place when the unit is inserted into

the accommodating member and are substantially fixed radially relative to one another after insertion, wherein an internal gear is supported in a ring, in that ring is arranged in an axial direction between the housing parts, said ring being pivotable relative to the housing parts about a pivot axis (A) that is arranged in parallel to a pump shaft.

19. (Currently Amended) Motor/pump unit for slip-controlled motor vehicle brake systems, including an accommodating member for hydraulically active components, an internal gear pump arranged in a bore of the accommodating member and comprising pump components such as a pinion/internal gear combination arranged between two housing parts, the pump components forming a pre-assembled unit including a motor for driving the internal gear pump, and the housing parts are interconnected in a form-locking preassembly wherein the housing parts are radially moveable relative to one another prior to insertion of the preassembly arranged preliminarily by at least one securing element in such a fashion that the final alignment of the housing parts relative to each other takes place when the unit is inserted into the accommodating member and are substantially fixed radially relative to one another after insertion, wherein a pin is used as a pivot axis (A), and in that the pin is supported in bores of the housing parts.

20. (Currently Amended) Motor/pump unit as claimed in claim 19, wherein a housing part accommodates an end of a spring element, and in that another end of the spring element is engaged in a bore of the a ring positioned in the other housing part.